

Question No.	Question
1	<p>If the machines and processing , equipment's are arranged according to the sequence of operation of a product, then the layout is called:</p> <p>a) Product layout b) Process layout c) Group layout d) Fixed position layout</p>
2	<p>The symbol ▼ in method study indicates:</p> <p>a) Operation b) Storage c) Inspection d) Delay</p>
3	<p>Gantt chart are used for:</p> <p>a) Inventory control b) Forecasting sales c) Machine maintenance schedules d) Production schedules</p>
4	<p>The break-even point is located at the intersection of:</p> <p>a) Fixed and variable production cost lines b) Variable and total production cost lines c) Fixed and total production cost lines d) Revenue and total production cost lines</p>
5	<p>Which of the following wage incentive plan guarantees minimum wage to a worker and bonus is paid for the fixed percentage of time saved:</p> <p>a) Gantt plan b) Rowan plan c) Halsey plan d) Emerson plan</p>
6	<p>Bin cards are used in:</p> <p>a) Store b) Accounts c) Quality control d) Machine loading</p>
7	<p>Time to time changes in the number of work force is called:</p> <p>a) Absenteesm b) Labour in turn over c) Retrenchment</p>

	d) Procurement
8	<p>The number of critical paths in a network can be:</p> <p>a) Two only b) Only One c) More than one d) Infinity</p>
9	<p>If t_o, t_m and t_p are optimistic, most likely and pessimistic time respectively, the expected time:</p> <p>a) $\frac{t_o + 4t_m + t_p}{6}$ b) $\frac{4t_o + t_m + t_p}{6}$ c) $\frac{t_o + t_m + 4t_p}{6}$ d) $\frac{t_o + 4t_m + t_p}{3}$</p>
10	<p>The control charts used for attributes are:</p> <p>a) X & C charts b) X & R charts c) P & C charts d) R & C charts</p>
11	<p>The series dealing with standards regarding conformance in final test and inspections are:</p> <p>a) ISO 9003 b) ISO 9001 c) ISO 9002 d) ISO 9004</p>
12	<p>Concept of quality circle is the brain child of:</p> <p>a) Deming b) Ishikawa c) Juran d) shingo</p>
13	<p>Therbligs are statements of:</p> <p>a) hand and eye movements of an operator while doing a job b) movement of tools c) movement of job d) movement of an operator on shop floor</p>
14	<p>The process of selecting sample in such a way that every item in a lot has an equal chance being selected.</p> <p>a) Single sampling</p>



	<ul style="list-style-type: none"> b) Double sampling c) Sequential sampling d) Random sampling
15	<p>Simplex method is a general method for:</p> <ul style="list-style-type: none"> a) Network analysis b) Value analysis c) Linear programming d) Queuing theory
16	<p>A type of organisation which is also known as military type organisation</p> <ul style="list-style-type: none"> a) Functional organisation b) Line organisation c) Line and staff organisation d) Line, Functional and staff organisation
17	<p>Sleeping and silent partners</p> <ul style="list-style-type: none"> a) Who takes active part in the management b) Who do not invest money and do not take part in the management c) Who invest money and do not take part in the management d) Who takes part in the management secretly
18	<p>The man who known as the founder of scientific management or the father of scientific management</p> <p>a) Henri Fayol b) F.W.Taylor c) Elton Mayo d) Gilbreth</p>
19	<p>A network technique which deal with projects planning and control technique</p> <p>a) PERT b) CPM c) RAMS d) all the above</p>
20	<p>PERT analysis is based upon</p> <ul style="list-style-type: none"> a) optimistic time b) pessimistic time c) most likely time d) all the above